



INVESTOR IN PEOPLE

The Patent Office
Concept House
Cardiff Road
Newport
South Wales
NP10 8QQ

I, the undersigned, being an officer duly authorised in accordance with Section 74(1) and (4) of the Deregulation & Contracting Out Act 1994, to sign and issue certificates on behalf of the Comptroller-General, hereby certify that annexed hereto is a true copy of the documents as originally filed in connection with the patent application identified therein.

In accordance with the Patents (Companies Re-registration) Rules 1982, if a company named in this certificate and any accompanying documents has re-registered under the Companies Act 1980 with the same name as that with which it was registered immediately before re-registration save for the substitution as, or inclusion as, the last part of the name of the words "public limited company" or their equivalents in Welsh, references to the name of the company in this certificate and any accompanying documents shall be treated as references to the name with which it is so re-registered.

In accordance with the rules, the words "public limited company" may be replaced by p.l.c., plc, P.L.C. or PLC.

Re-registration under the Companies Act does not constitute a new legal entity but merely subjects the company to certain additional company law rules.



Signed

H. Behen

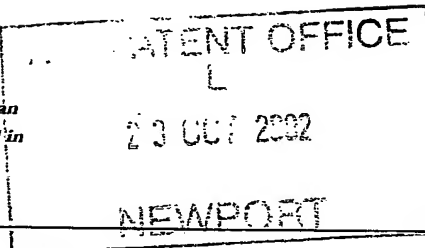
Dated 28 August 2003



Z380101 5757938-1 000225
P01/7710 1-09-0224640.3

Request for grant of a patent

(See the notes on the back of this form. You can also get an explanatory leaflet from the Patent Office to help you fill in this form)



The Patent Office

Cardiff Road
Newport
South Wales
NP10 8QQ

1. Your reference

P-UK-PR1075

2. Patent application number

(The Patent Office will fill in this part)

0224640.3

3. Full name, address and postcode of the or of each applicant (underline all surnames)

Patents ADP number (if you know it)

If the applicant is a corporate body, give the country/state of its incorporation

BLACK & DECKER INC
DRUMMOND PLAZA OFFICE PARK
1423 KIRKWOOD HIGHWAY
NEWARK, DELAWARE 1
UNITED STATES OF AMERICA
DELAWARE, U.S.A. 341214064

4. Title of the invention

POWER TOOL

5. Name of your agent (if you have one)

"Address for service" in the United Kingdom to which all correspondence should be sent (including the postcode)

Patents ADP number (if you know it)

REGAN-ADDIS H, BELL I S,
SHAYA D M
BLACK & DECKER PATENT DEPT
210 BATH ROAD
SLOUGH, BERKSHIRE 8130148001
SL1 3YD, U.K.

6. If you are declaring priority from one or more earlier patent applications, give the country and the date of filing of the or of each of these earlier applications and (if you know it) the or each application number

Country

Priority application number
(if you know it)

Date of filing
(day / month / year)

7. If this application is divided or otherwise derived from an earlier UK application, give the number and the filing date of the earlier application

Number of earlier application

Date of filing
(day / month / year)

8. Is a statement of inventorship and of right to grant of a patent required in support of this request? (Answer 'Yes' if:

- a) any applicant named in part 3 is not an inventor, or
 - b) there is an inventor who is not named as an applicant, or
 - c) any named applicant is a corporate body.
- See note (d))

YES

Patents Form 1/77

9. Enter the number of sheets for any of the following items you are filing with this form. Do not count copies of the same document

Continuation sheets of this form

Description 9

Claim(s) 3

Abstract 1 DMC

Drawing(s) 2 + 2

10. If you are also filing any of the following, state how many against each item.

Priority documents

Translations of priority documents

Statement of inventorship and right to grant of a patent (Patents Form 7/77)

Request for preliminary examination and search (Patents Form 9/77) 1

Request for substantive examination (Patents Form 10/77)

Any other documents COVER LETTER, FEE SHEET
(please specify)

11. I/We request the grant of a patent on the basis of this application.

Signature

Date 22/10/02

12. Name and daytime telephone number of person to contact in the United Kingdom
HEATHER REGAN-ADDIS
01663 719 020.

Warning

After an application for a patent has been filed, the Comptroller of the Patent Office will consider whether publication or communication of the invention should be prohibited or restricted under Section 22 of the Patents Act 1977. You will be informed if it is necessary to prohibit or restrict your invention in this way. Furthermore, if you live in the United Kingdom, Section 23 of the Patents Act 1977 stops you from applying for a patent abroad without first getting written permission from the Patent Office unless an application has been filed at least 6 weeks beforehand in the United Kingdom for a patent for the same invention and either no direction prohibiting publication or communication has been given, or any such direction has been revoked.

Notes

- If you need help to fill in this form or you have any questions, please contact the Patent Office on 08459 500505.
- Write your answers in capital letters using black ink or you may type them.
- If there is not enough space for all the relevant details on any part of this form, please continue on a separate sheet of paper and write "see continuation sheet" in the relevant part(s). Any continuation sheet should be attached to this form.
- If you have answered 'Yes' Patents Form 7/77 will need to be filed.
- Once you have filled in the form you must remember to sign and date it.
- For details of the fee and ways to pay please contact the Patent Office.

POWER TOOL

This invention relates to hand-held powered tools, in particular electrically powered tools having a rotatingly driven spindle for driving a tool or bit.

Many types of hand held power tools are known which have a rotatingly driven spindle via which a tool or bit is rotatingly driven. One example of such a power tool is a rotary hammer having a hollow spindle within which an air cushion hammering mechanism is at least partly located.

Rotary hammers are known which have a housing and a hollow cylindrical spindle rotatably mounted in the housing. The spindle allows insertion of the shank of a tool or bit, for example a drill bit or a chisel bit, into the front end thereof so that it is retained in the front end of the spindle with a degree of axial movement. The spindle may be a single cylindrical part or may be made of two or more cylindrical parts, which together form the hammer spindle. For example, a front part of the spindle may be formed as a separate tool holder body for retaining the tool or bit. Such hammers are generally provided with an impact mechanism which converts the rotational drive from an electric motor to a reciprocating drive causing a piston, which may be a hollow piston, to reciprocate within the spindle. The piston reciprocatingly drives a ram by means of a closed air cushion located between the piston and the ram. The impacts from the ram are transmitted to the tool or bit of the hammer, optionally via a beatpiece.

Rotary hammers are known which can be employed in combination impact and drilling mode or in a drilling only mode in which the spindle, or a forwardmost part of the spindle, and hence the bit inserted therein will be caused to rotate. In the combination impact and drilling mode the bit will be caused to rotate at the same time as the bit receives repeated impacts. Such rotary hammers generally have a hammer only mode in which the spindle is locked against rotation.

Some rotary hammers include an overload clutch in the drive train for rotatingly driving the spindle. One design of overload clutch comprises a drive gear which extends coaxially around the spindle or around a mode change sleeve rotatingly fixed on the spindle. The drive gear can be rotatingly driven by an intermediate shaft, which intermediate shaft is driven by the motor of the hammer. The drive gear rotatingly

drives the spindle via a set of ratchet teeth, which are engageable with opposing ratchet teeth formed on the spindle or alternatively on the mode change sleeve. The drive gear is axially biased to engage the opposing sets of ratchet teeth by a spring. An axial end stop is required, either around the spindle or around the mode change sleeve, against which the spring bears in order to axially bias the drive gear. The end stop is generally provided by a washer, which washer is maintained in its axial position by a circlip which extends around an annular recess formed in the external surface of the spindle or the mode change sleeve.

Where such a mode change sleeve is used, the mode change sleeve is generally axially slideably mounted on the spindle. A mode change mechanism acts on the mode change sleeve to move it axially, to move the drive gear mounted on the mode change sleeve into and out of engagement with an intermediate shaft depending on whether rotary drive to the spindle is required. To simplify the mode change mechanism, a spring may be used, to bias the mode change sleeve into its position in which the drive gear engages the intermediate shaft, then the mode change mechanism need only move the mode change sleeve axially in one direction, to move the drive gear out of engagement with the intermediate shaft with the spring acting to return the mode change sleeve to its position in which the drive gear and the intermediate shaft are engaged. Again, an axial end stop is required around the spindle against which the spring bears in order to axially bias the mode change sleeve. The end stop is generally provided by a washer, which washer is maintained in its axial position by a circlip which extends around an annular recess formed in the external surface of the spindle.

The problem with circlips is that they are difficult to correctly assemble onto the hammer spindle or mode change sleeve. If the circlip is not correctly assembled then the axial stop is not effective and the hammer will not operate correctly. Also, if the circlip is not correctly assembled it is likely to come loose and this is likely to cause damage to the hammer when it is first used.

Similar overload clutches to those discussed above can be used on other types of hand held power tools, such as drilling machines, where the clutch extends around the spindle. Again the use of circlips in such overload clutches can give rise to the problems discussed above.

The present invention aims to provide a hand held power tool in which the number of circlips used is reduced and in which assembly of the power tool is significantly improved.

- 5 According to the present invention there is provided a hand-held powered tool comprising

a housing ;

a spindle mounted within the housing, which spindle has a longitudinal axis;

- 10 a spring member for applying a biasing force in the direction of the axis to a component of the tool; and

- an end stop ring which extends around the spindle for providing a bearing surface against which the spring member bears, which end stop ring is axially fixed on the spindle or on a cylindrical sleeve which
15 extends around the spindle;

- characterised in that** the spindle or sleeve comprises a plurality of circumferentially spaced radially outwardly extending projections and the end stop ring is formed on its internal surface with a corresponding plurality of recesses extending from the bearing face of the end stop ring to an opposite face of the end stop ring and with a
20 corresponding plurality of pockets open at the opposite face, arranged such that the end stop ring is fitted over the spindle or sleeve by the projections passing through the recesses and such that the end stop ring is fixed on the spindle by the pockets engaging the projections under the biasing force from the spring member.

- Therefore, the present invention provides an end stop around the spindle for a spring
25 member to bear against, without using a circlip. The end stop ring according to the present invention acts as an end stop for the spring member and itself forms part of the axially fixing of itself with respect to the spindle. This axial fixing is maintained by the

axial biasing force of the spring member, without requiring any additional components.

5 The spindle may be rotatably mounted within the housing and the power tool may be provided with a spindle drive train for transmitting rotary drive to the spindle, in which case the component of the power tool to which the spring member applies a biasing force may be a driving gear or a driven gear of an overload clutch via which rotational drive is transmitted from the spindle drive train to the spindle. Thus, rotary drive is transmitted from the spindle drive train to the driving gear of the overload clutch and below a predetermined torque threshold the rotary drive is transmitted from the driving gear to the driven gear of the overload clutch and by the driven gear to the spindle. In 10 this case the end stop ring, spring member and driving gear may be mounted on the cylindrical sleeve and the cylindrical sleeve may be formed as the driven gear of the overload clutch. The spring member biases the driving gear into a rotatably driving engagement with the cylindrical sleeve. Where the tool is a rotary hammer, the cylindrical sleeve may be rotationally fixedly mounted on the spindle and axially 15 slideable on the spindle so as to move the driving gear of the overload clutch into and out of engagement with the spindle drive train in order to change the mode of operation of the hammer. The driving gear and driven gear of the overload clutch may be formed with opposing sets of ratchet teeth which are biased into engagement by the spring member.

20 In one design of the end stop arrangement, each projection may be part of an axially extending rib. A gap may be formed across each rib so as to separate each rib into an axially forward portion forming the projection and a rearward portion. The spring member may extend around the spindle and may be a helical spring.

25 The hand held power tool may be a rotary hammer, in which case the spindle is a hollow spindle rotatably mounted within the hammer housing and a hammering mechanism is at least partially located within the spindle for generating repeated impacts on a tool or bit mounted at the forward end of the spindle.

30 The component of the rotary hammer to which the spring member applies a biasing force may alternatively be a slider sleeve which forms part of a mode change mechanism of the hammer for selectively transmitting to rotary drive to the spindle. Where the hammer is provided with a spindle drive train for transmitting rotary drive to

the spindle, the slider sleeve may be rotationally fixedly and axially slideably mounted on the spindle and a spindle drive gear may be mounted on the slider sleeve, arranged such that in a first axial position of the slider sleeve the spindle drive gear engages the spindle drive train to transmit rotary drive via the slider sleeve to the spindle and is a
5 second axial position of the slider sleeve the spindle drive gear disengages the spindle drive train to disconnect rotary drive to the spindle.

The present invention also provides a method of assembling a power tool as described above, comprising the steps of:

10 circumferentially aligning the recesses in the end stop ring with the projections on the spindle or sleeve;

passing the end stop ring over the projections against the biasing force of the spring member so that the recesses pass completely over the projections;

rotating the end stop ring about the spindle or sleeve so as to circumferentially aligning the pockets in the end stop ring with the projections; and

15 releasing the end stop ring to axially fix the end stop ring on the spindle by the pockets engaging the projections under the biasing force from the spring member.

This method of assembly is straightforward and does not involve the assembly of small and difficult to assemble parts such as circlips.

20 An embodiment of a rotary hammer according to the present invention will now be described by way of example, with reference to the accompanying drawings in which:

Figure 1 is a partially cut away side cross-sectional elevation of a rotary hammer according to the present invention;

Figure 2 is a transverse cross-section through line AA of Figure 1;

25 Figure 3 is a partially cut away perspective view of the spindle clutch sub-

assembly of the hammer of Figure 1; and

Figure 4 is a perspective view of the mode change sleeve which forms the base for the spindle clutch sub-assembly of Figure 3.

The rotary hammer has a forward portion which is shown in cross-section in Figure 1 and a rearward portion incorporating a motor and a pistol grip rear handle (shown cut away), in the conventional way. Alternatively, the handle may be of the D-handle type. The handle portion incorporates a trigger switch (7) for actuating the electric motor, which motor is formed at the forward end of its armature shaft with a pinion. The pinion of the motor rotatingly drives an intermediate shaft (6) via a gear which gear is press fit onto the rearward end of the intermediate shaft (6). The intermediate shaft is rotatingly mounted in the housing (2) of the hammer via a pair of bearings (not shown).

A wobble drive hammering mechanism, of a type that is well known in the art, is provided for reciprocatingly driving a piston (24). The piston (24) is slideably located within the hollow cylindrical spindle (4) and an O-ring seal is mounted around the piston (24) so as to seal between the periphery of the piston (24) and the internal surface of the spindle (4). A ram (28) is slideably mounted within the spindle (4) and an O-ring seal is mounted around the ram (28) so as to seal between the periphery of the ram (28) and the internal surface of the spindle (4). During normal operation of the hammer, a closed air cushion is formed between the forward face of the piston (24) and the rearward face of the ram (28) and so the ram is reciprocatingly driven by the piston via the closed air cushion. During normal operation of the hammer the ram (28) repeatedly impacts a beatpiece (32), which beatpiece is reciprocatingly mounted within the spindle (4). The beatpiece (32) transfers impacts from the ram (28) to a tool or bit (not shown) mounted within a forward tool holder portion of the spindle (4) by a tool holder arrangement (36), of a type known in the art. The tool or bit is releasably locked within the tool holder portion of the spindle (4) so as to be able to reciprocate within the tool holder portion of the spindle by a limited amount.

The spindle (4) is rotatably mounted in the hammer housing (2) via bearings (5, 7). Simultaneously with, or as an alternative to, the hammering action generated by the hammering mechanism described above, the spindle (4) can be rotatingly driven by the intermediate shaft (6), as described below. Thus, as well as reciprocating, the tool or bit

can be rotatingly driven because it is non-rotatably mounted within the spindle by the tool holder arrangement (36).

A spindle drive gear (40) is rotatably and axially slideably mounted on a mode change sleeve (41). The mode change sleeve (41) is non-rotatably and axially slideably mounted on the spindle (4) via two axially extending recesses (60) formed in the external surface of the spindle (4) engaging cooperating axially extending splines (62) formed on the internal surface of the mode change sleeve (41). The spindle drive gear is formed on its periphery with a set of teeth (43). The intermediate shaft (6) is formed at its forward end with a pinion (38) and the teeth (43) of the spindle drive gear may be brought into engagement with the pinion (38) in order to transmit rotary drive to the mode change sleeve (41) and thereby to the spindle (4). The spindle drive gear (40) transmits rotary drive to the slider sleeve (41) via an overload clutch arrangement. The spindle drive gear (40) has a set of rearwardly facing ratchet teeth (40a) formed on the rearward half of its radially inward facing face. This set of teeth is biased into engagement with a set of opposing forwardly facing ratchet teeth (40b) formed on an annular flange (41a) of the mode change sleeve (41), as shown in Figure 4. The sets of ratchet teeth are biased into engagement with each other by a spring (47), which spring is mounted on the mode change sleeve (41) to extend between an end stop ring (49) axially fixedly mounted at the forward end of the slider sleeve (41) and the forward facing face of the spindle drive gear (40).

The mode change sleeve (41) is formed with a set of axially extending ribs (64) on its external surface. A gap (66) is formed across each rib (64) a short distance rearwardly of the forward end of the mode change sleeve, to separate the rib into a forward portion (64a) and a rearward portion (64b), as shown in Figures 3 and 4. The end stop ring is formed with a corresponding plurality of axially extending recesses (68) in its radially inwardly directed face, which recesses (68) extend from the front face to the rear face of the end stop ring (49). In addition the end stop ring (49) is formed with a corresponding plurality of forwardly facing open pockets (70). The pockets (70) and recesses (68) are circumferentially interspersed.

Therefore, in order to assemble the spindle clutch sub-assembly of Figure 3, the spindle drive gear (40) is mounted on the mode change sleeve (41) from the front until the spindle drive gear (40) abuts the flange (41a) of the mode change sleeve. Then the

spring (47) is mounted on the mode change sleeve (41) from the front. After this, the end stop ring (49) is mounted on the mode change sleeve (41) by aligning the recesses (68) in the end stop ring (49) with the ribs (64) of the mode change sleeve (41). The end stop ring (49) is pushed rearwardly on the mode change sleeve (41) against the biasing force of the spring (47) until the end stop ring (49) lies radially outwardly of the gaps (66) in the ribs (64). The end stop ring (49) is then rotated, to align the forwardly open pockets (70) of the end stop ring with the forward portions (64a) of the ribs (64). Then the end stop ring is released and the spring (47) urges the end stop ring forwardly so that the rearward edge of each forward rib portions (64a) abut the base of the corresponding pocket (70). The engagement of the forward rib portions (64a) within the pockets (70) axially and rotationally fixes the end stop ring (49) and the biasing force of the spring (47) maintains the engagement of the forward rib portions (64a) within the pockets (70). This attachment of the end stop ring (49) to the mode change sleeve (41) is achieved without the use of circlips and requires no additional components. The attachment requires only the formation of the ribs (64) on the mode change sleeve (41) and the recesses (68) and pockets (70) on the end stop ring (49). In addition the assembly of the end stop ring (49) on the mode change sleeve (41) can be reliably achieved by the simple steps set out above.

With the mode change sleeve (41) in the position shown in Figure 1, when the torque required to rotationally drive the spindle (4) is below a predetermined threshold, the spring (47) biases the sets of opposing ratchet teeth (40a, b) on the spindle drive gear (40) and the slider sleeve (41) into engagement. With the sets of ratchet teeth engaged, rotation of the intermediate shaft (6) rotationally drives the spindle drive gear (40) via pinion (38), the spindle drive gear (40) rotationally drives the slider sleeve (41) via the interlocking ratchet teeth and the slider sleeve (41) rotationally drives the hollow cylindrical spindle (4) on which it is non-rotatably mounted. However, when the torque required to rotationally drive the spindle (4) exceeds a predetermined torque threshold the spindle drive gear (40) can move forwardly along the slider sleeve (41) against the biasing force of the spring (47). Thus, the spindle drive gear (40) begins to slip relative to the slider sleeve (41) and the sets of opposing teeth ratchet over each other, and so the rotary drive from the spindle drive gear (40) is not transmitted to the spindle (4). The ratcheting of the sets of teeth makes a noise which alerts the user of the hammer to the fact that the overload clutch arrangement (40, 41, 47) is slipping.

The slider sleeve (41) is axially biased by a spring (56) into a rearward position, as shown in Figure 1, against an axial stop formed by circlip (42), which circlip is mounted in a recess formed in the external surface of the spindle (4). In the rearward position of the slider sleeve (41), the hammer is in a rotary mode and rotation from the intermediate shaft (6) will be transmitted to the spindle (4), provided the torque transmitted is below the threshold torque of the overload clutch. The slider sleeve (41) can be moved into a forward position against the biasing force of the spring (56) via a mode change mechanism. In the forward position the spindle drive gear (40) is moved on the slider sleeve (41) forwardly out of engagement with the intermediate shaft pinion (38) and into engagement with a spindle lock arrangement (not shown). With the slider sleeve (41) and spindle drive gear in a forward position, the hammer is in a non-rotary mode with the spindle (4) fixed against rotation.

The spring (56) bears at its forward end against a second end stop ring (80) and the end second stop ring (80) can be axially and rotationally fixedly attached to the spindle by the same type of attachment as between the first end stop ring (49) and the mode change sleeve (41). Thus, the spindle is formed with a plurality of ribs corresponding to the ribs (64) formed on the mode change sleeve (41) and the second end stop ring (80) is formed with a corresponding plurality of pockets and recesses corresponding to the pockets (70) and recesses (68) formed on the first end stop ring (49). The spring (56) maintains the attachment between the ribs on the spindle and the pockets in the second end stop ring (80) in the same way as the spring (47) maintains the attachment between the ribs (64) on the mode change sleeve (41) and the pockets (70) in the first end stop ring (49).

Accordingly, the form of attachment described in detail above in relation to the first end stop ring (49) and the mode change sleeve (41) can be used for other end stop rings extending around the spindle of a power tool, which end stop rings form an end stop against which an axially extending spring bears. The springs (47, 56) for maintaining the attachment of the end stop rings (49, 80) are helical springs which extend around the spindle, however, as an alternative the helical springs could be replaced by one or more conical springs which extend around the spindle.

Claims:

1. A hand-held powered tool comprising:

a housing (2);

a spindle (4) mounted within the housing and having a longitudinal axis;

5 a spring member (47, 56) for applying a biasing force in the direction of the axis to a component of the tool; and

an end stop ring (49, 80) which extends around the spindle for providing a bearing surface against which the spring member bears, which end stop ring is axially fixed on the spindle or on a cylindrical sleeve (41) which extends around the spindle;

10 **characterised in that** the spindle (4) or sleeve (41) comprises a plurality of circumferentially spaced radially outwardly extending projections (64a) and the end stop ring is formed on its internal surface with a corresponding plurality of recesses (68) extending from the bearing face of the end stop ring to an opposite face of the end stop ring and with a corresponding plurality of pockets (70) open at the opposite face,
15 arranged such that the end stop ring is fitted over the spindle (4) or sleeve (41) by the projections (64) passing through the recesses (68) and such that the end stop ring is fixed on the spindle by the pockets (70) engaging the projections (64) under the biasing force from the spring member.

20 2. A tool according to claim 1 wherein the spindle is rotatably mounted within the housing and a spindle drive train (6) is provided for transmitting rotary drive to the spindle.

25 3. A tool according to claim 2 wherein the component of the power tool to which the spring member applies a biasing force is a driving gear (40) or a driven gear of an overload clutch via which rotational drive is transmitted from the spindle drive train to the spindle.

4. A tool according to claim 3 wherein the end stop ring (49), spring member (47) and driving gear (40) are mounted on the cylindrical sleeve (41) and the cylindrical sleeve is formed as a driven gear of the overload clutch.
- 5 5. A tool according to claim 4 wherein the cylindrical sleeve is rotationally fixedly mounted on the spindle and is axially slideable on the spindle so as to move the driving gear (40) of the overload clutch into and out of engagement with the spindle drive train in order to change the mode of operation of the tool.
6. A tool according to any one of claims 3 to 5 wherein the driving gear and driven gear are formed with opposing sets of ratchet teeth (40a, 40b) which are biased into
10 engagement by the spring member.
7. A tool according to any one of the preceding claims wherein each projection (64a) is part of an axially extending rib (64).
8. A tool according to claim 7 wherein a gap (66) is formed across each rib (64) so as to separate each rib into an axially forward portion (64a) forming the projection and a
15 rearward portion (64b).
9. A tool according to any one of the preceding claims wherein the spring member (47, 56) extends around the spindle (4).
10. A tool according to any one of the preceding claims wherein the spring member is a helical spring (47, 56).
- 20 11. A tool according to any one of the preceding claims wherein the tool is a rotary hammer, the spindle (4) is hollow and the hammer additionally comprises a hammering mechanism (24, 28, 32) at least partially located within the spindle for generating repeated impacts on a tool or bit mounted at a forward end of the spindle.
- 25 12. A hammer according to claim 11 wherein the component of the hammer to which the spring member applies a biasing force is a slider sleeve (41) which forms part of a mode change mechanism of the hammer for selectively transmitting to rotary drive to the spindle.

13. A hammer according to claim 12 wherein a spindle drive train (6) is provided for transmitting rotary drive to the spindle, the slider sleeve is rotationally fixedly and axially slideably mounted on the spindle and a spindle drive gear (40) is mounted on the slider sleeve, arranged such that in a first axial position of the slider sleeve the spindle drive gear engages the spindle drive train to transmit rotary drive via the slider sleeve to the spindle and in a second axial position of the slider sleeve the spindle drive gear disengages the spindle drive train to disconnect rotary drive to the spindle.
14. A hand held powered tool, in particular a rotary hammer substantially as hereinbefore describe with reference to any one of the accompanying Figures.
15. A method of assembling a tool or hammer according to any one of the preceding claims, comprising the steps of:
- circumferentially aligning the recesses (68) in the end stop ring (49, 80) with the projections (64a) on the spindle (4) or sleeve (41);
 - passing the end stop ring over the projections (64a) against the biasing force of the spring member (47, 56) so that the recesses pass completely over the projections;
 - rotating the end stop ring about the spindle or sleeve so as to circumferentially aligning the pockets (70) in the end stop ring with the projections (64a); and
 - releasing the end stop ring to axially fix the end stop ring on the spindle by the pockets (70) engaging the projections (64) under the biasing force from the spring member.

ABSTRACT

POWER TOOL

- A hand-held powered tool, in particular a rotary hammer comprising a housing (2) with a spindle (4) mounted within the housing, which spindle has a longitudinal axis. A
- 5 spring member (47, 56) is provided, which spring member extends around the spindle in the direction of the axis for applying an axial biasing force to a component of the tool. An end stop ring (49, 80) extends around the spindle for providing a bearing surface against which the axially extending spring member bears. The end stop ring is axially fixed on the spindle or on a cylindrical sleeve (41) which extends around the spindle.
- 10 The spindle (4) or sleeve (41) is formed with a plurality of circumferentially spaced radially outwardly extending projections (64) and the end stop ring is formed on its internal surface with a corresponding plurality of recesses (68) extending from the bearing face of the end stop ring to an opposite face of the end stop ring and with a corresponding plurality of pockets (70) open at the opposite face. These are arranged
- 15 such that end stop ring is fitted over the spindle (4) or sleeve (41) by the projections (64) passing through the recesses (68). Then the end stop ring is rotated to align the pockets (70) with the projections (64) and the end stop ring is axially fixed on the spindle by the pockets (70) engaging the projections (64) under the biasing force from the spring member. The use of the end stop ring avoids the use of circlips.
- 20 Figure 3.

